



How to seal with DeLonghi ESAM xxxx - the brewing group

Replacing and cleaning the seals on the brew group of a DeLonghi ESAM

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**TOOLS:**

- Kreuzschlitzschraubendreher PH 2 (1)
- New Item (1)

**PARTS:**

- New Item (3)
- New Item (1)

Step 1 — How to seal with DeLonghi ESAM xxxx - the brewing group



- Press the two red buttons of the brew group together and remove the brew group.

Step 2



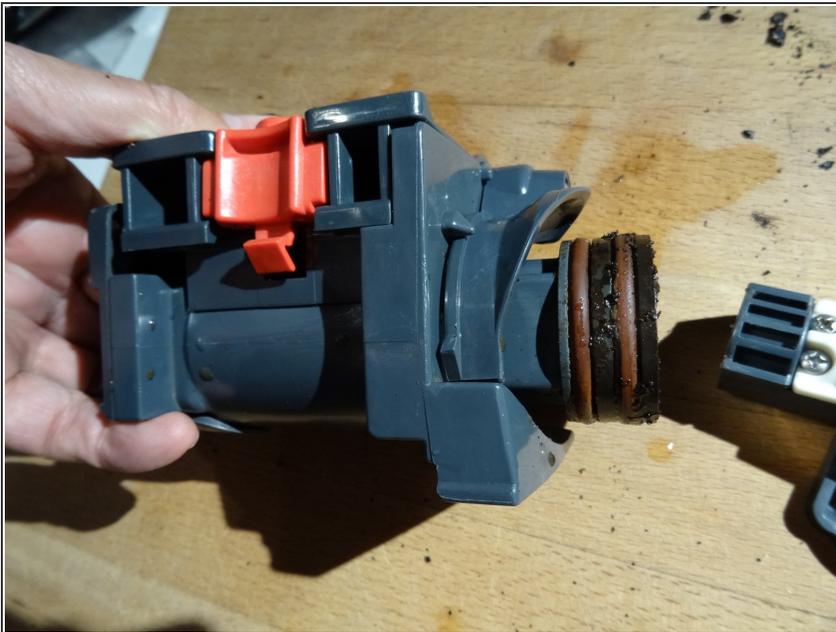
- Lay the machine on its rearside, with the open frontside looking upwards.
- The brewing strainer of the upper piston is fixed with two phillips screws PH2. Turn it out.
- With some force, remove the brewing strainer and remove the old sealing ring.
- Clean the brewing strainer and what is underneath is fine.
- Grease the new sealing ring with food grade silicone grease. Put it on the piston and tighten the brewing sieve again.

Step 3



- Pull the plastic retaining clip off the moving base of the brew group. It is just plugged.
- Pull the bottom out of the black plastic piece.

Step 4



- Press out the piston on the opposite side.
- Remove the two sealing rings.

Step 5



- The filter screen is attached with a phillips screw PH2. Turn it out. Take off the brewing sieve.
- Clean brewing strainer and what is behind it is good.

Step 6



- The crema valve is hard to recognize. It is covered with a plastic stopper. You can gently remove it with the sharp tip of a cutter.
- ⓘ He is very tight. Hoist piece by piece high with the cutter tip.
- Underneath is the valve. It consists of a spring and a small piston. Clean everything very well, also the channels. Be very careful.
- Plug in the valve again. Screw the brewing strainer tight and attach the two new sealing rings. Grease the sealing rings and the piston barrel thinly with food-grade silicone grease.

Repeat the steps in order to reassemble your device.