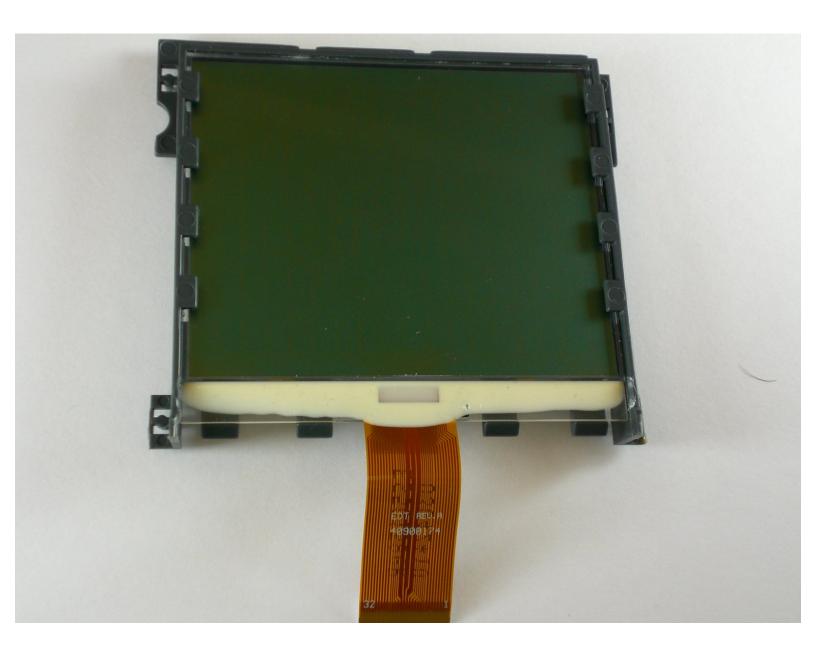


Inter-tel IP 8660 LCD Screen Replacement

Install a new LCD screen for your Inter-tel IP 8660.

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INTRODUCTION

This guide details the steps to taking off the LCD screen of your Inter-tel IP 8660.



TOOLS:

- Phillips #1 Screwdriver (1)
- Spudger (1)

Step 1 — Rear Cover



 Before disassembling the phone, make sure it is not plugged into power and the handset phone cord is disconnected from the handset jack.

Step 2







- Unscrew the 9 highlighted screws using a #1 Phillips head screwdriver. You can use a magnetized screwdriver to draw them out.
 - 8 mm long
 - 11 mm long

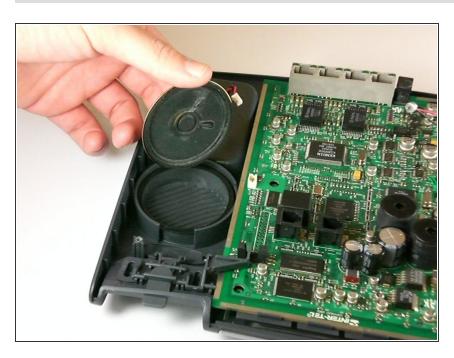


 Lift up the back cover and set it aside.

Step 4 — Internal speaker



 While holding down the motherboard, gently pull the wire harness connecting the speaker to the motherboard until it comes free.

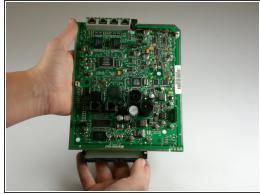


Lift up the speaker.

Step 6 — LCD Screen



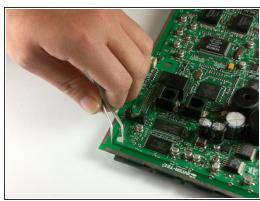




- Lift up the motherboard out of its housing in the front cover of the phone.
- Set the front cover and button pads aside.

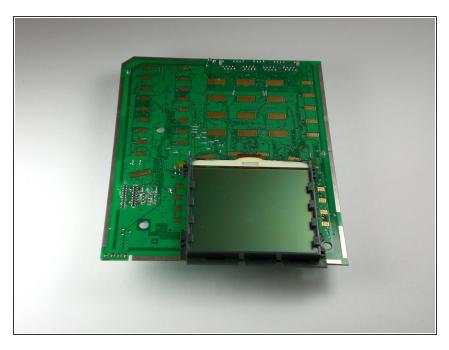






- Using tweezers, pinch the highlighted connective clips together and depress. Start with the clips in the middle of the motherboard first.
 - Note: There are four clips, one at each corner of the LCD screen.

Step 8



 Flip the motherboard over so that the LCD screen is facing upward.



- Push the black clip holding the ribbon cable out of its casing using the plastic opening tool.
 - This is done using the spudger to lift one side out of its housing.
 - Reposition the spudger to the other side of the black clip and push it flush with the other end.
- Note: The black clip pushes out of the housing and does not come completely loose.

Step 10







Pull gently on the ribbon cable so that it comes loose from the black clip.

To reassemble your device, follow these instructions in reverse order.