



Hitachi HB-B102 Automatic Home Bakery II

Seal Replacement

This guide shows how to replace the seal at the bottom of the bread pan that prevents the ingredients from seeping into the machine.

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INTRODUCTION

The bread pan seal keeps the dough on the inside of the bread pan and oil from the axel away from your sweet sweet bread. After prolonged use the seal can crack and split which makes it ineffective and requires replacement.



TOOLS:

- [Tweezers](#) (1)
- [Rubber Mallet](#) (1)



PARTS:

- [Bread Pan Seal](#) (1)

Step 1 — Bread Pan Seal



- First, open up the home bakery and remove the bread pan.

Step 2



- Pull the paddle/mixer out from inside the bread pan.

Step 3



- Flip the bread pan over and locate the "C" shaped clip. Orient the clip so the ends line up with the flat part of the bolt. Using tweezers or "C" clip pliers, pry the clip apart and remove it.

Step 4



- Once the clip is removed, the wing washer and circular washer can be easily removed by hand or tweezers.

Step 5



- Use a rubber mallet or other blunt object to push the bolt until it is flush with the seal.

Step 6



- Flip the bread pan over and remove the bolt by hand or pliers if necessary. Remove the seal and replace with a new one. Make sure the seal is oriented the correct direction (refer to the picture)

To reassemble your device, follow these instructions in reverse order.